



# DECALPAPER.COM.AU

## ***Magic Decal Coating Paper*** **Instructions**

Magic Decal Coating Paper is a complimentary product to be used in conjunction with standard inkjet or laser decal paper. The coating that has been applied to this paper is designed to replace the process of using an acrylic spray to coat the decal after printing. Simply follow the instructions below for quick and easy decals that are more resistant to washing and scrubbing.

### **Equipment required**

Colour Inkjet or Laser Printer, Laminating Machine, a Conventional Oven.

### **Instructions**

1. Print images onto the inkjet or laser decal paper as per Instructions provided for those products.
2. Allow the prints to dry on the decal paper for at least 1 hour.
3. Set up the laminating machine and set it to approximately 110C OR 225 MIC. Allow to heat up.
4. Mark the water slide decal page with WSD in the middle of each image, coating paper and remove the protective tissue sheet.
5. Place the magic decal coating with the shiny side down over the water slide decal page, and line up so that there is no overlap.
6. Run the combined sheets through the laminating machine. When finished, allow to rest for about half an hour.

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7. Cut out the individual images roughly at this stage. Follow the shadow of the image. More accurate trimming can be done once the waterslide backing has been removed.
8. Preheat the oven to 180C – 200C
9. Place the decals into a shallow tray with approximately 2mm of water in it. Allow to sit for a minute or until the side marked WSD starts to in it. Allow to sit for a minute or until the side marked WSD starts to come away. Remove at this point and trim away any further excess area not desired with a fine pair of scissors.
10. Remove the water slide decal backing and apply the image to the desired surface, but do not remove the magic decal coating backing. Make sure that you place the image in the exact position you require.
11. Make sure that you place the image in the exact position you require. damp cloth or your fingers), and work the image from the centre outwards to ensure that all the water and air bubbles have been removed from underneath the decal. Once completed you can remove the magic decal coating backing by sliding it off.
12. Check that there are no air bubbles left. Smooth over gently with fingers if necessary.
13. Place the item with the decal applied into the pre-heated oven for approximately 10 minutes.

## Information:

1. Initial harness of the decal may be weak, but will haden over time. Do not use metal scourers or synthetic scrubbers
2. Transferred images should not be on surfaces that come into contact with food and beverages.
3. Do not wash with volatile thinners such as MEK, Xylon, Acetone, Alcohol, etc.